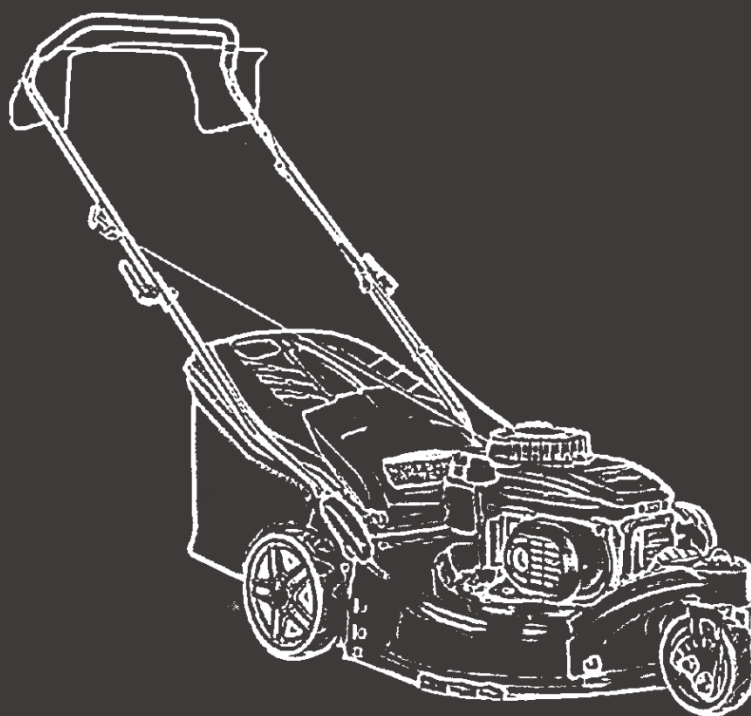


HYUNDAI
POWER PRODUCTS

PETROL LAWN MOWER HTDT421RP-1

CF ÷ B5@BGFI 7HCBG



1) PRODUCT SPECIFICATION

Model No.	HTDT421RP-1
Metal deck	
Petrol engine: 2.4KW	
Engine speed:2900/min	
Cutting width:420mm	
Adjustable cutting height: 25-75mm	
Grass collection capacities:45L	
weight	22.9kg
Guaranteed Sound Power Level:96 dB (A)	
Sound pressure level (LpA): Max. 83,4 dB (A); K =1,11 dB	
Sound power level (LwA): Max. 93,92 dB (A); K =1,11 dB	
Vibrations on the handle (a _n): Max.3,685 m/s ² , k=1.5m/s ²	



2) SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands, feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

▲WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire

▲WARNING: Engine exhaust, some of its constituents and certain vehicle components contain or emit chemicals known to cause cancer and birth defects or other reproductive harm.

▲CAUTION: Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.

Instructions

- Read the instructions carefully. Be familiar with the controls and proper use of the equipment.
- Never allow children to use this mower. If the mower is given to another person, also give this manual. Also make sure that this person uses this device only after receiving the necessary instructions. Local laws may restrict the age of the user.
- Never mow while people, especially children, or animals are nearby.
- Keep in mind that the operator or user is responsible for accidents or risks that may occur to other persons or their properties.
- If necessary, have training with an experienced person in order to use in a safe way this tool.

Preparation

- During mowing, always wear slip-resistant foot protection and long pants. Do not use the equipment barefoot or wearing sandals open.
- Wear personal protective equipment including at least: clothes of protection, gloves, foot protection, mask, ocular and hearing protection
- Carefully inspect the area where equipment and remove all foreign objects such as stones, toys, sticks and wires.
- **WARNING - Gasoline is extremely flammable.**
 - Add fuel before starting. Do not remove the fuel tank cap while the machine is running or when it is hot.
 - If the fuel has spilled or leaked, do not attempt to start the machine but move the machine away from the leakage area and avoid creating a source of ignition until the gasoline vapours have dissipated.
 - Refuel only outside and do not smoke during refuelling.

- Store fuel in tanks specifically designated for this purpose.
- Replace the fuel tank or the defective gasoline plug securely.
- Replace defective mufflers.
- Before use, always inspect visually that the blades, blade assembly and blade lock are not worn or damaged. Replace blades and blade assemblies that are not in good condition to maintain balance. Always use recommended blades. Contact the manufacturer or your dealer in order to have a list of recommended blades. Non-recommended blades can give a risk of malfunctions, injuries and accidents.
- The blades must be balanced to ensure proper operation and to be able to work safely.

Operation

- Do not use the machine in a confined space or hazardous carbon monoxide emissions can be collected.
- Mow only under daylight or under good artificial light. Always have a good visibility.
- Avoid using the equipment on greasy grass, where possible.
- Always be sure of your walking on the slopes.
- Walk, never run.
- For lawn mowers, mow across slopes, never from top to bottom.
- Exercise extreme caution when changing direction on slopes.
- Stop the blades if the mower is to be tilted during transport when crossing surfaces other than grass, and when transporting the mower due to the area to be mowed.
- Do not mow on steep slopes.
- Use extreme caution when tipping or pulling the mower towards you.
- Never use the mower with defective guards, or without safety devices such as baffles and or collection bins, which are not in place.
- Do not change the motor configuration or increase the speed.
- For starting, disengage all blades, the gears must be in neutral, the traction control lever must be released. Set foot well away from the blades.
- Before starting the engine or starting the engine, carefully read and understand all instructions.
- Do not tilt the mower when starting the machine or turn on the engine, unless the mower needs to be tilted for starting. In this case, do not tilt it more than absolutely necessary and lift only the part that is furthest away from the user.
- Do not start the machine by standing in front of the ejection
- Do not place hands or feet near or under rotating parts. Keep clean the mouth of the grass extractor.
- Never take or carry the mower while the machine is running.
- Stop the machine and remove the ignition key, disconnect the spark plug from the spark plug:
 - Before cleaning or unclogging the grass extractor.
 - Before checking, cleaning, and working on the mower.

- After hitting an object. Inspect the mower for damage and repair before re-using the mower.
- If the mower begins to vibrate abnormally, stop the engine immediately and check according to previous recommendations.
- The controls must be always checked if they are functioning correctly. In case of malfunction, do not use the tool and bring to a service agent for inspection.
- Stop the engine immediately:
 - Every time you leave the tool alone and the working area
 - Before refuelling.
- When the tool is stopped, park it in a safe place.
- Move slowly when moving.
- The lawnmower should not be used in slopes and near drop-offs, ditches or embankments; if the tool must be used in these kinds of emplacements, take an extreme precaution and operate carefully the tool.
- The lawnmower safety systems or features shall not be tampered with or disabled;
- The operator should not alter or tamper with any sealed adjustments for the engine speed control.

Maintenance and storage

- Check and tighten all bolts and screws to ensure that the equipment is in safe operating condition.
- Never keep the mower with gasoline in the tank in a building or vapours can cause a bright flame or spark.
- Allow the machine to cool before storing it in an enclosed area.
- To reduce the risk of fire, keep the machine clean without grass, without grease, the muffler and the engine cools, disconnect the battery if necessary and empty the fuel tank
- Check the grass catcher frequently, its condition or deterioration.
- Replace worn and damaged parts for safety.
- If the fuel tank is to be drained, it must be made outdoors.

Special safety instructions

- Always use the mower with its pick-up bag and / or deflector in the intended position.
- Switch off the engine before emptying the pick-up bag or before changing the cutting height.
- While the engine is running, never put your hands or feet under the mower or under the grass ejection area.
- Before mowing, remove all foreign objects from the grass that can be propelled by the machine.
- Keep children and pets at a safe distance while using the mower.
- Never lift the mower when the engine starts.
- Alcohol, drug, as well as illness, fever and fatigue affect your ability to respond. Do not use power tools in such circumstances.
- Never change the rated speed of the motor.
- Never lift or carry the tool while the engine is running.
- Before starting the engine, release the drawbar.
- Before mowing, install the collection bag in its intended position.
- Do not use the mower in the event of rain or when the grass is wet.
- Never lift the rear of the mower when starting the engine and never place your hands or feet under the mower deck or in the rear ejection port while the engine is running.
- Turn off the engine and remove the spark plug cap in the following cases:
 - Before operating under the mower deck or near the ejection opening.
 - Before any maintenance, repair or verification.
 - Before transporting, lifting or storing the mower.
 - If you leave the mower unattended or change the cutting height.
 - To remove and empty the collection bag.
- After striking a foreign object, turn off the engine and carefully inspect the mower for damage. Take the lawnmower to an authorized service center for repair if necessary.

- If the mower vibrates abnormally, try to understand the reason and bring your lawnmower to an authorized repair center.
- Regularly check that the bolts, nuts and screws are properly tightened for safe use of the mower.
- Do not use the tool where there is a risk of lighting.
- Use the tool on daylight or under a good lighting. Always keep bystanders away.
- Warning: Take an extreme precaution when operating the lawnmower in slopes and near drop-offs, ditches or embankments; always be sure of your footing and stay in alert.
- the lawnmower safety systems or features shall not be tampered with or disabled;
- the operator should not alter or tamper with any sealed adjustments for the engine speed control;
- The operator must have, before using the tool for the first time, an adequate training with an experienced people.
- Warning: do not use of the unit while being tired, ill or under influence of alcohol or other drugs;
- Park safely the tool before leave it. The tool must be switched off.
- The lawnmower shall not be operated without either the entire grass catcher or self-closing discharge opening guard in place;
- Warning: be careful about exhaust gas. Do not inhale them.
- Wear adequate clothing such as long trousers and a protective equipment: slip-resistant foot protection, hearing protection, eyes protection and gloves.
- To avoid health issues, limit the time of operation. Take enough rest. Exposure to noise and vibrate can have bad consequences on health.
- WARNING: There is a danger about moving blade assemblies. Always handle blades when they are in a complete stop and wear protective gloves.
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Fuel Handling

Use caution when handling fuels. They are flammable and the vapours are explosive.

Use only an approved container.

Never remove the fuel cap or add fuel while the machine is on. Turn off the unit and allow the engine and exhaust components to cool down before refuelling.

Do not smoke.

Never refuel inside a room.

Never store the tool and the fuel tank indoors where there is a naked flame, such as near a water heater.

If fuel has spilled, do not attempt to start the machine, but move it away from the spill before starting to use it. Please clean up any spills.

Replace and tighten the fuel tank cap after refuelling.

Follow strictly the instructions in this manual for filling the tool with fuel.

During maintenance and storage

Switch off the tool and wait until it stops completely. Make sure that all moving parts are stopped. Allow the machine to cool before performing inspection, adjustments, maintenance, servicing and storage.

Store the tool where fuel vapour will not reach a flame or spark.

The transport of the tool must be secured in order to avoid fuel spillage, accidents and injuries.

Residual risks

Even if you use this product in compliance with all safety requirements, the potential risks of injury and damage remain. The following hazards may arise in the structure and design of this product: There are risks of injury and property damage due to attachments or broken the sudden impact of hidden objects when using cutting.

There are risks of injuries and accidents caused by flying objects.

Prolonged use of this product exposes the operator to vibrations and can produce so-called "white finger" disease. To reduce the risk, wear gloves and keep your hands warm.

If any of the symptoms of "white finger syndrome" occur, seek immediate medical attention.

Symptoms of "white finger" include numbness, loss of sensitivity, tingling, pain, loss of strength, colour changes or skin condition. These symptoms usually appear on the fingers, hands or wrists.

Risk increases at low temperatures.

A long exposition to noise can affect the health of the operator. A hearing protection must be always used when operating the tool. The operation of the tool must be limited and some rest must be taken between two sessions (e.g. 10min of operation and 20min of rest).

3) ASSEMBLY / PRE-OPERATION

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower.

IMPORTANT: This lawn mower is shipped **WITHOUT OIL OR GASOLINE** in the engine.

Your new lawn mower has been assembled and tested at the factory.

REMOVE LAWN MOWER FROM CARTON

Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

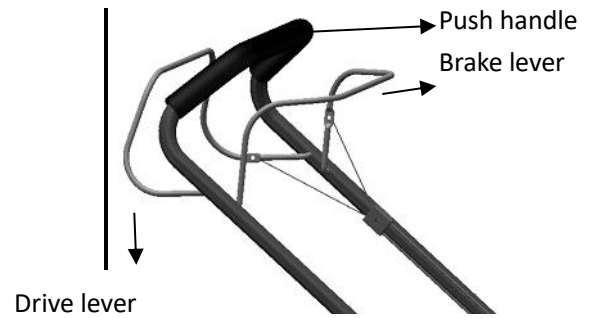
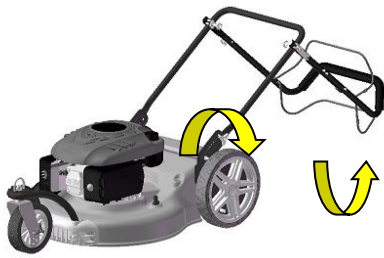
INSTALL ATTACHMENTS

Your lawn mower was shipped ready to be used as rear bag mower.

SET UP YOUR MOWER

IMPORTANT: Unfold handle carefully so as not to pinch or damage control cables.

1. Raise handles until lower handle section locks into place in mowing position.
2. Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.



Mount the front wheel:

1. Insert the two screws from the inside through the recesses on the front sheet steel housing.
2. Fix the front wheel with the two washers and nuts.
3. Attach the front wheel to the top of the lawnmower housing with the nuts and bolts.



2. Fix the lower bar using the supplied wing screws.

3. Fasten the upper handle bar using the bar fastening screws and locking levers.

Lower bar screws



Instruction for grass bag assembly

Pull plastic loops over basket rods.



Plastic loops basket rods

4) OPERATION

Brake lever –must be held down to the handle to start the engine. Release to stop the engine.

Starter handle - used for starting engine.

Drive control lever - used to engage Power-propelled forward motion of lawn mower.

5) RANGE OF APPLICATION

1. Cutting up and collected in the grass catcher

2. Cutting up and ejecting backwards

DRIVE CONTROL

- Self-propelling is controlled by holding the operator presence control bar down to the handle and pushing the drive control lever forward until it clicks;
- Forward motion will stop when the operator presence control bar is released. To stop forward motion without stopping engine, release the operator presence control bar slightly until the drive control disengages. Hold operator presence control bar down against handle to continue mowing without self-propelling.

ADJUST CUTTING HEIGHT

Raise wheels for low cut and lower wheels for deepcut, adjust cutting height to suit your requirements. Medium position is best for most lawns.



Adjustment handle

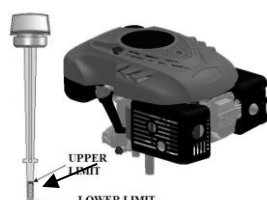


Adjustment handle

BEFORE STARTING ENGINE ADD OIL

Before each subsequent use the oil level must be check and if necessary topped up with 500ml SAE30 engine oil.

OIL FILLER CAP/DIPSTICK



Your lawnmower is shipped without oil in the engine. For type and grade of oil to use, Please use 15W-40.

⚠ CAUTION: DO NOT overfill engine with oil, or it will smoke heavily from the muffler on startup.

1. Be sure lawnmower is level.
2. Remove oil dipstick from oil fill spout.
3. Insert and tighten dipstick.

IMPORTANT:

- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions. See "TO CHANGE ENGINE OIL" in the Maintenance section of this manual.

ADD GASOLINE

- Fill fuel tank to bottom of tank filler neck Do not overfill. Use fresh, clean, regular unleaded gasoline. Do not mix oil with fuel in quantities that can be used within 30 days to assure fuel freshness.

⚠ CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.



1) Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition. Regular maintenance is essential for safety and performance.

⚠ CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methan can attract moisture which leads to separation and for mation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Empty the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

START ENGINE

To start the engine, first make sure that the spark plug and that the machine is filled with sufficient oil and petrol.

NOTE: Due to protective coatings on the engine, a small amount of smoke may be present during the initial use of the product and should be considered normal.

Hold operator presence control bar down to the handle and pull starter handle quickly. Do not allow starter rope to snap back.

NOTE: In cooler weather it may be necessary to repeat priming steps.

STOP ENGINE

- To stop engine, release operator presence control bar.

⚠ WARNING ! The blade will continue to rotate for a few seconds after the engine has stopped. Disconnect the spark plug cap if the lawnmower is to be left unattended.

MOWING TIPS

- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by over lapping previously cut path and mow slowly.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

6) MAINTENANCE

IMPORTANT - Regular, careful maintenance is essential for keeping the safety level and original performance of the machine unchanged in time.

- 2) Never store the equipment with fuel in the tank inside a building where vapour may reach a flame or a spark or a source of extreme heat.
- 3) Allow the engine to cool before storing in an enclosed space.
- 4) To reduce the fire hazard, keep the engine; exhaust silencer, battery compartment and fuel storage area free of grass, leaves, or excessive grease. Do not leave containers with grass cuttings in rooms.
- 5) Replace worn or damaged parts for safety For reasons of safety, do not use the equipment with worn or damaged parts. Parts are to be replaced and not repaired. Use genuine spare parts (blades should always with the symbol JOYER 111003).Parts that are not of the same quality can damage the equipment and be dangerous for your safety.
- 6) If the fuel tank has to be drained, this should be done outdoors and when the engine is cool.
- 7) Wear strong work gloves when removing and reassembling the blade.
- 8) Check the blade's balance after sharpening.
- 9) Check the self-closing guard and grass-catcher frequently for wear and deterioration.

10) Whenever the machine is to be handled, transported or tilted you must:

- wear strong working gloves;
- grasp the machine at the points that offer a safe grip, taking account of the weight and its distribution.

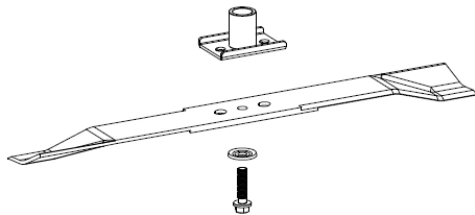
CLEANING

Carefully clean the machines with water after each cut; remove the grass debris and mud accumulated inside the chassis to avoid their drying and thus making the next start-up difficult. The paintwork on the inside of the chassis may peel off in time due to the abrasive action of the cut grass; in this case, intervene promptly by touching up the paintwork using a rustproof paint to prevent the formation of rust that would lead to corrosion of the metal.

Remove the transmission casing by removing the screws and clean around the transmission and drive belts with a brush or compressed air once or twice a year. Once every season, the drive wheels should be cleaned internally. Remove both wheels. Clean the gear wheel and the wheel gear rim of grass and dirt using a brush or air compressor.

CHANGING BLADES

To replace the blade, undo the screw. Empty the oil tank before removing the blade



Reinstall as illustrated. Tighten the screw properly. Tightening torque 40 Nm. When replacing the blade, the blade screw should also be replaced

Changing the Oil

The oil drain plug is located under engine, have a container ready to catch the oil and remove the drain plug. We should incline machine to make sure all the oil could be go out, Once the oil has been emptied, replace the drain plug making sure that the washer is in place and wipe clean any spillages.

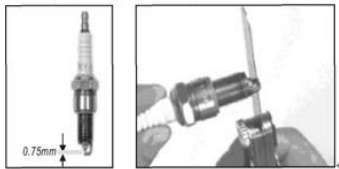
Refill with SAE30 oil. When the dipstick is rested on the filler pipe (i.e. not screwed in place), the oil lever must be between the Min and Max marks on the dipstick. Do not overfill.

Start the engine and allow it to run briefly. Stop the engine, wait one minute and check the oil level. Top up if necessary.



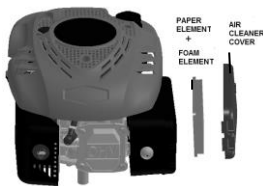
Spark Plug

Once the engine has cooled, remove the spark plug using the box spanner supplied, clean the plug with a wire brush. Using a feeler gauge, set the gap to 0.75 mm (0.030"). Refit the spark plug taking care not to overtighten.



Air Filter

Unclip the air filter cover and remove the sponge filter element. To avoid objects falling into the air intake, replace the air filter cover.



DRAINING THE FUEL TANK AND CARBURETOR

1. Place an approved gasoline container below the carburetor, and use a funnel to avoid spilling fuel.
2. Remove the drain bolt, then move the fuel valve lever to the ON position
3. After all the fuel has drained into the container, reinstall the drain bolt and washer. Tighten the drain bolt securely.



7) MAINTENANCE SCHEDULE

MAINTENANCE SCHEDULE

REGULAR SERVICE PERIOD (4)		Before	First	Every 3	Every 6	Every	Every	
		Each	Month	Month	Month	Year	Two	Page
		Use	Or	Or	Or	or	Years	
			5 Hrs	25 Hrs	50 Hrs	100 Hrs	or 250	Hrs
ITEM								
Perform at every indicated month or operating hour interval, whichever comes first.								
Engine oil	Check	X						10
	Replace		X		X(01)			10
Air cleaner	Check	X						11
	Clean			clean(2)	clean(2)			
	Replace					X		
Spark plug	Check-adjust					X		10
	Replace						X	
Idle speed	Check-adjust					X(3)		Shop
Fuel tank and filter	Clean					X(3)		Shop manual
Fuel tube	Check	Every 2 year						Shop
		(Replace if necessary) (3)						manual
Valve clearance	Check-adjust					X(3)		Shop manual
Combustion chamber	Clean	After every 300 hours (3)						

(1) Service more frequently when used in a dusty areas.

(2) Change oil every 25 hours when used with heavy load or in high ambient temperatures.

(3) These items should be serviced by a technician.

(4) For commercial use, record hours of operation to determine proper maintenance intervals.

8) TROUBLE SHOOTING

ENGINE WILL NOT START	Possible Cause	Correction
1. Check fuel.	Out of fuel.	Refuel.
	Bad fuel; engine stored without treating or draining gasoline, or refueled with bad gasoline.	Drain the fuel tank and carburetor (p. 10). Refuel with fresh gasoline.
2. Remove and inspect spark plug.	Spark plug faulty, fouled, or improperly gapped.	Replace the spark plug (P-10).
	Spark plug wet with fuel (flooded engine).	Dry and reinstall spark Plug-engine).
3. Take engine to an authorized our servicing dealer, or refer to shop manual.	Fuel filter clogged, carburetor malfunction, ignition malfunction, valves stuck, etc.	Replace or repair faulty components as necessary.

Tuneup Specifications

ITEM	SPECIFICATION	MAINTENANCE
Spark plug gap	0.028 - 0.031 in (0.7 - 0.8 mm)	Refer to page 10
Valve clearance (cold)	IN: 0.06±0.02mm EX: 0.08± 0.02mm	See your authorized dealer
Other specifications	No other adjustments needed.	

9) STORAGE

The same petrol must not remain in the tank for more than one month. Thoroughly clean the mower and store it indoors in a dry place.






THE ENVIRONMENT

In order to protect the environment, we recommend that the following points should be given special consideration:


- Always use pure unleaded petrol.
- Always use a funnel and/or a petrol can with a level control to avoid spillage when refilling the fuel tank.
- Do not fill the fuel tank completely.
- Do not overfill with engine oil.
- When changing the oil, ensure that all the used oil is collected. Avoid spillage. Take the used oil to a recycling unit
- Do not dispose of used oil filter in a rubbish bin. Take it to a recycling unit.
- Replace the silencer if faulty. When carrying out repairs, always use original spare parts.
- Always seek professional help when the carburetor requires adjustment.
- Clean the air filter according to the directions.

SYMBOLS

• The following symbols can be found on the machine to remind you of the care and attention that are required during use. The symbols mean:

-   Important: Read the operator's manual.
-   Warning! Keep hands and feet clear of the cutting deck when the machine is running.
-  Clear the mowing area, Keep children and others a safe distance from the machine.

-   Warning! Keep bystanders away..

-  Sharp tines, beware of cutting fingers or toes, remove spark plug lead before maintenance.



Risk of hot surface

- When, after many years of service, your machine needs to be replaced or is no longer required, we recommended that the machine is returned to your distributor for recycling.
- check the grass catcher frequently for wear or deterioration;

10) SERVICING

Genuine spare parts are supplied by service workshops and by many dealers. We recommend that you take the machine to an authorized service station for annual servicing, maintenance and inspection of safety equipment. For service and spare parts, please contact the dealer where the machine was purchased.

The

The vibration test code is EN 1033 for hand push type mower.

WARRANTY

We guarantee this product for 2 full years.

The warranty period for this item starts on the day of purchase. You can prove the date of purchase by sending us the original receipt.

We insure over the entire warranty period:

- Free repair of possible malfunctions.
- Free replacement of damaged parts.
- Including the free service of our specialized personnel (i.e. free assembly by our technicians)

Provided that the damage is not due to improper use of the device.

To help you with your product, we invite you to use this link or call us on +33 (0)9 70 75 30 30:

<https://services.swap-europe.com/contact>

You must create a "ticket" via their platform:

- Register or create your account
- Indicate the reference of the tool
- Choose the subject of your request
- Explain your problem
- Attach these files: Invoice or receipt, identification plate photo (serial number), photo of the part you need (eg broken transformer plug pins)



GB / DECLARATION OF CONFORMITY



BUILDER SAS

ZI, 32 rue Aristide Bergès – 31270 Cugnaux - France
Tel: +33 (0)5.34.502.502 Fax : +33 (0)5.34.502.503

declares that the machines:

LAWN MOWER PETROL

Model: HTDT421RP-1

Serial No.: 20200607862-20200608040

the people name holding the technical file: Mr.Olivier Patriarca

**Société Nationale de Certification et d'Homologation No.0499 TÜV Rheinland
Luxemburg GmbH**

have been designed in compliance with the following standards:

EN ISO 5395-1:2013 +A1:2018

EN ISO 5395-2:2013+A1:2016+A2:2017

EN ISO 14982 :2009

And in accordance with the following directives:

Directive Machine 2006/42/EC

Directive EMC 2014/30/EU

noise Directive 2000/14/EC Annex VI & Directive 2005/88/EC

Emission directive

Guaranteed Sound Power Level	96 dB(A)
Measured sound power level	L_{WA} :93.92 dB (A); K_{WA}=1.11 dB

Philippe MARIE / PDG
Cugnaux, 28-04-2020

HYUNDAI
POWER PRODUCTS

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